

Complete Brake Assemblies

MANUFACTURER	7" X 1 3/4" ATWOOD	7" X 1 3/4" DEXTER	10" X 2 1/4" DEXTER	10" X 2 1/4" DEXTER FREE-BACKING	10" X 2 1/4" ATWOOD	10" X 2 1/4" BENDIX
CAPACITY PER PAIR	2,500 LBS	2,500 LBS	3,500 LBS	3,500 LBS	3,500 LBS	3,500 LBS
LEFT HAND PART NO.	PARTS ONLY	23-398	23-312	23-344	PARTS ONLY	PARTS ONLY
LEFT HAND REF. NO.	N/A	174010	174625	175200	N/A	N/A
RIGHT HAND PART NO.	PARTS ONLY	23-399	23-313	23-345	PARTS ONLY	PARTS ONLY
RIGHT HAND REF. NO.	N/A	174210	174650	175250	N/A	N/A
BRAKE FEATURED ON:	PAGE C-25	PAGE C-25	PAGE C-26	PAGE C-26	PAGE C-26	PAGE C-26






BRAKE ASSEMBLIES



Hydraulic Brake Parts Replacement Chart










SHOE LINING L.H.		PART NO. BP04-060 REF. NO. 204800	PART NO. BP04-050 REF. NO. 204700	PART NO. BP04-120 REF. NO. 205800	PART NO. BP04-123 REF. NO. 205810	PART NO. BP04-120 REF. NO. 205800	PART NO. BP04-120 REF. NO. 205800
SHOE LINING R.H.		SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND
SHOE HOLD DOWN SPRING		PART NO. BP06-050 REF. NO. 211800	PART NO. BP06-045 REF. NO. 211500	PART NO. BP06-120 REF. NO. 212500	PART NO. BP06-120 REF. NO. 212500	PART NO. BP06-120 REF. NO. 212500	PART NO. BP06-120 REF. NO. 212500
SHOE RETURN SPRING L.H.		PART NO. BP07-075 REF. NO. 216225	PART NO. BP07-050 REF. NO. 215900	PART NO. BP07-105 REF. NO. 216625	PART NO. BP07-120 REF. NO. 216825	PART NO. BP07-105 REF. NO. 216625	PART NO. BP07-105 REF. NO. 216625
SHOE RETURN SPRING R.H.		PART NO. BP07-065 REF. NO. 216025	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND
ADJUSTER SPRING		PART NO. BP08-050 REF. NO. 219800	PART NO. BP08-045 REF. NO. 219700	PART NO. BP08-080 REF. NO. 220200	PART NO. BP08-080 REF. NO. 220200	PART NO. BP08-110 REF. NO. 220350	PART NO. BP08-080 REF. NO. 220200
ADJUSTER L.H.		PART NO. BP10-050 REF. NO. 222200	PART NO. BP10-045 REF. NO. 222100	PART NO. BP10-060 REF. NO. 222400	PART NO. BP10-060 REF. NO. 222400	PART NO. BP10-050 REF. NO. 222200	PART NO. BP10-080 REF. NO. 222800
ADJUSTER R.H.		SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND
ADJUSTER PLUG		PART NO. BP10-220 REF. NO. 225100	PART NO. BP10-220 REF. NO. 225100	PART NO. BP10-220 REF. NO. 225100	PART NO. BP10-220 REF. NO. 225100	PART NO. BP10-220 REF. NO. 225100	PART NO. BP10-220 REF. NO. 225100
WHEEL CYLINDER REBUILD		N/A	N/A	N/A	N/A	N/A	N/A
WHEEL CYLINDER ASSEMBLIES		N/A	PART NO. BP17-010 REF. NO. 233100	PART NO. BP17-030 REF. NO. 233400	PART NO. BP17-030 REF. NO. 233400	PART NO. BP17-030 REF. NO. 233400	PART NO. BP17-030 REF. NO. 233400
WHEEL CYLINDER ASSEMBLIES		N/A	PART NO. BP17-015 REF. NO. 233150	PART NO. BP17-020 REF. NO. 233200	PART NO. BP17-020 REF. NO. 233200	PART NO. BP17-020 REF. NO. 233200	PART NO. BP17-020 REF. NO. 233200

Complete Brake Assemblies

					
MANUFACTURER	10" x 2 1/4" DEMCO/DICO	10" x 2 1/4" DEMCO/DICO FREE-BACKING	12" x 2" DEX SINGLE-SERVO	12" X 2" DEX FREE-BACKING	12" X 2" DEX DUO-SERVO
CAPACITY PER PAIR	3,500 LBS	3,500 LBS	5,200 LBS	6,000 LBS	5,200 LBS
LEFT HAND PART NO.	18788	40716	23-324	23-342	23-322
LEFT HAND REF. NO.	174500	175150	175425	175500	176225
RIGHT HAND PART NO.	18787	40715	23-325	23-343	23-323
RIGHT HAND REF. NO.	174400	175100	175450	175550	176250
BRAKE FEATURED ON	PAGE C-26	PAGE C-26	PAGE C-27	PAGE C-27	PAGE C-28



Hydraulic Brake Parts Replacement Chart

Shoe Lining L.H.		PART NO. BP04-120 REF. NO. 205800	PART NO. BP04-126 REF. NO. 205815	PART NO. BP04-160 REF. NO. 206000	PART NO. BP04-164 REF. NO. 206200	PART NO. BP04-160 REF. NO. 206000
Shoe Lining R.H.		SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	PART NO. BP04-162 REF. NO. 206100	SAME AS LEFT HAND
Shoe Hold Down Spring		PART NO. BP06-120 REF. NO. 212500	PART NO. BP06-120 REF. NO. 212500	PART NO. BP06-090 REF. NO. 212400	PART NO. BP06-090 REF. NO. 212400	PART NO. BP06-090 REF. NO. 212400
Shoe Return Spring L.H.		PART NO. BP07-105 REF. NO. 216625	PART NO. BP07-122 REF. NO. 216845	PART NO. BP07-175 REF. NO. 217700	PART NO. BP07-121 REF. NO. 216830	PART NO. BP07-175 REF. NO. 217700
Shoe Return Spring R.H.		SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND
Adjuster Spring		PART NO. BP08-080 REF. NO. 220200	PART NO. BP08-080 REF. NO. 220200	PART NO. BP08-120 REF. NO. 220400	PART NO. BP08-120 REF. NO. 220400	PART NO. BP08-120 REF. NO. 220400
Adjuster L.H.		PART NO. BP10-060 REF. NO. 222400	PART NO. BP10-060 REF. NO. 222400	PART NO. BP10-045 REF. NO. 222100	PART NO. BP10-080 REF. NO. 222800	PART NO. BP10-045 REF. NO. 222100
Adjuster R.H.		SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND
Adjuster Plug		PART NO. BP10-220 REF. NO. 225100	PART NO. BP10-220 REF. NO. 225100	PART NO. BP10-220 REF. NO. 225100	PART NO. BP10-220 REF. NO. 225100	PART NO. BP10-220 REF. NO. 225100
Wheel Cylinder Rebuild Kits		N/A	N/A	N/A	N/A	N/A
Wheel Cylinder Assemblies L.H.		PART NO. BP17-030 REF. NO. 233400	PART NO. BP17-030 REF. NO. 233400	PART NO. BP17-030 REF. NO. 233400	PART NO. BP17-030 REF. NO. 233400	PART NO. BP17-050 REF. NO. 233800
Wheel Cylinder Assemblies R.H.		PART NO. BP17-020 REF. NO. 233200	PART NO. BP17-020 REF. NO. 233200	PART NO. BP17-020 REF. NO. 233200	PART NO. BP17-020 REF. NO. 233200	PART NO. BP17-040 REF. NO. 233600

Complete Brake Assemblies

MANUFACTURER	12" x 2" DEMCO/DICO SINGLE-SERVO	12" x 2" DEMCO/DICO FREE-BACKING	12" x 3" BENDIX	12" x 3 1/4" HAYES	12 1/4" X 3 3/8" DEX 8K, 9K OLD
CAPACITY PER PAIR	6,000 LBS	6,000 LBS	7,500 LBS	8,000 LBS	9,000 LBS
LEFT HAND PART NO.	23511	42029	3203933	60206803	23-402
LEFT HAND REF. NO.	175400	175480	176800	177200	178205
RIGHT HAND PART NO.	23510	42028	3203934	SAME AS LEFT	23-403
RIGHT HAND REF. NO.	175350	175470	177000	HAND	178210
BRAKE FEATURED ON	PAGE C-27	PAGE C-27	PAGE C-28	PAGE C-29	PAGE C-29

Hydraulic Brake Parts Replacement Chart

 Shoe Lining L.H.	PART NO. BP04-160 REF. NO. 206000	PART NO. BP04-168 REF. NO. 206300	PART NO. BP04-200 REF. NO. 206800	PART NO. BP04-230 REF. NO. 208000	PART NO. BP04-260 REF. NO. 208600
 Shoe Lining R.H.	SAME AS LEFT HAND	SAME AS LEFT HAND	PART NO. BP04-210 REF.NO. 207000	SAME AS LEFT HAND	PART NO. BP04-270 REF. NO. 208800
 Shoe Hold Down Spring	PART NO. BP06-090 REF. NO. 212400	PART NO. BP06-090 REF. NO. 212400	N/A	N/A	PART NO. BP06-235 REF.NO. 214300
 Shoe Return Spring L.H.	PART NO. BP07-175 REF. NO. 217700	PART NO. BP07-123 REF. NO. 216850	N/A	PART NO. BP07-215 REF. NO. 218700	PART NO. BP07-240 REF.NO. 219200
 Shoe Return Spring R.H.	SAME AS LEFT HAND	SAME AS LEFT HAND	N/A	SAME AS LEFT HAND	SAME AS LEFT HAND
 Adjuster Spring	PART NO. BP08-120 REF. NO. 220400	PART NO. BP08-120 REF. NO. 220400	N/A	N/A	PART NO. BP08-150 REF. NO. 220900
 Adjuster L.H.	PART NO. BP10-080 REF. NO. 222800	PART NO. BP10-080 REF. NO. 222800	PART NO. BP10-135 REF.NO. 223700	N/A	PART NO. BP10-135 REF. NO. 223700
 Adjuster R.H.	SAME AS LEFT HAND	SAME AS LEFT HAND	PART NO. BP10-145 REF. NO. 223900	N/A	PART NO. BP10-145 REF.NO. 223900
 Adjuster Plug	PART NO. BP10-220 REF. NO. 225100	PART NO. BP10-220 REF. NO. 225100	NONE REQUIRED	NONE REQUIRED	NONE REQUIRED
 Wheel Cylinder Rebuild Kits	N/A	N/A	N/A	N/A	PART NO. BP16-040 REF. NO. 232400
 Wheel Cylinder Assemblies L.H.	PART NO. BP17-030 REF. NO. 233400	PART NO. BP17-030 REF. NO. 233400	N/A	PART NO. BP17-080 REF. NO. 234400	N/A
 Wheel Cylinder Assemblies R.H.	PART NO. BP17-020 REF. NO. 233200	PART NO. BP17-020 REF. NO. 233200	N/A	SAME AS LEFT HAND	N/A

BRAKE ASSEMBLIES










Complete Brake Assemblies



MANUFACTURER	12 1/4" x 3 3/8" DEX 9K,10K GD	12 1/4" x 3 1/2" HAYES	12 1/4" x 4" DEXTER	12 1/4" x 5" DEXTER 12K	12 1/4" x 5" DEXTER 15K
CAPACITY PER PAIR	10,000 LBS	12,000 LBS	10,000 LBS	12,000 LBS	15,000 LBS
LEFT HAND PART NO.	23-410	60206801	23-404	23-408	23-406
LEFT HAND REF. NO.	178275	177800	179100	179825	180250
RIGHT HAND PART NO.	23-411	SAME AS LEFT	23-405	23-409	23-407
RIGHT HAND REF. NO.	178300	HAND	179150	179850	180300
BRAKE FEATURED ON	PAGE C-30	PAGE C-30	PAGE C-31	PAGE C-32	PAGE C-32



Hydraulic Brake Parts Replacement Chart

Shoe Lining L.H.		PART NO. BP04-260 REF. NO. 208600	PART NO. BP04-300 REF. NO. 209400	PART NO. BP04-340 REF. NO. 210000	PART NO. BP04-380 REF. NO. 210800	PART NO. BP04-380 REF. NO. 210800
Shoe Lining R.H.		PART NO. BP04-270 REF. NO. 208800	SAME AS LEFT HAND	PART NO. BP04-350 REF. NO. 210200	PART NO. BP04-390 REF. NO. 211000	PART NO. BP04-390 REF. NO. 211000
Show Hold Down Springs		PART NO. BP06-235 REF. NO. 214300	N/A	PART NO. BP06-235 REF. NO. 214300	PART NO. BP06-235 REF. NO. 214300	PART NO. BP06-235 REF. NO. 214300
Shoe Return Spring L.H.		PART NO. BP07-240 REF. NO. 219200	PART NO. BP07-215 REF. NO. 218700	PART NO. BP07-240 REF. NO. 219200	PART NO. BP07-240 REF. NO. 219200	PART NO. BP07-240 REF. NO. 219200
Shoe Return Spring R.H.		SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND	SAME AS LEFT HAND
Adjuster Spring		PART NO. BP08-150 REF. NO. 220900	N/A	PART NO. BP08-150 REF. NO. 220900	PART NO. BP08-150 REF. NO. 220900	PART NO. BP08-150 REF. NO. 220900
Adjuster L.H.		PART NO. BP10-135 REF. NO. 223700	N/A	PART NO. BP10-135 REF. NO. 223700	PART NO. BP10-135 REF. NO. 223700	PART NO. BP10-135 REF. NO. 223700
Adjuster R.H.		PART NO. BP10-145 REF. NO. 223900	N/A	PART NO. BP10-145 REF. NO. 223900	PART NO. BP10-145 REF. NO. 223900	PART NO. BP10-145 REF. NO. 223900
Adjuster Plug		NONE REQUIRED	NONE REQUIRED	NONE REQUIRED	N/A	N/A
Wheel Cylinder Rebuild Kits		PART NO. BP16-050 REF. NO. 232600	N/A	PART NO. BP16-050 REF. NO. 232600	PART NO. BP16-050 REF. NO. 232600	PART NO. BP16-060 REF. NO. 232625
Wheel Cylinder Assemblies L.H.		N/A	PART NO. BP17-090 REF. NO. 234600	N/A	N/A	N/A
Wheel Cylinder Assemblies R.H.		N/A	SAME AS LEFT HAND	N/A	N/A	N/A